

# PRIMO BELT DRIVES

## INSTALLATION INSTRUCTIONS FOR PP-106-3 AND PP-106-5 (CLUTCH COVER)

The PP-106-3 or 106-5 clutch covers install directly onto the clutch hub studs and replace the steel pressure plate. The cover must be tightened down to compress the clutch springs the same as the pressure plate would approximately 3 full turns. Measure the edge of the PP-106-3 or 106-5 at three different places to ensure that the cover is tightened down equally for best clutch operation.



**PP-106-3**



**PP-106-5**

Improve the appearance of your open primary clutch by installing show-polished clutch dome. The dome protects pantleg from the spinning clutch.

**PP-106-3** ...3 fingered clutch hub (polished)

**PP-106-5** ...5 fingered clutch hub (polished)

**PRIMO BELT DRIVES** 12450 Whittier Blvd WHITTIER, CA 90602  
(562) 907-2600 FAX (562) 907 2606 E-mail [info1@riveraengineering.com](mailto:info1@riveraengineering.com)